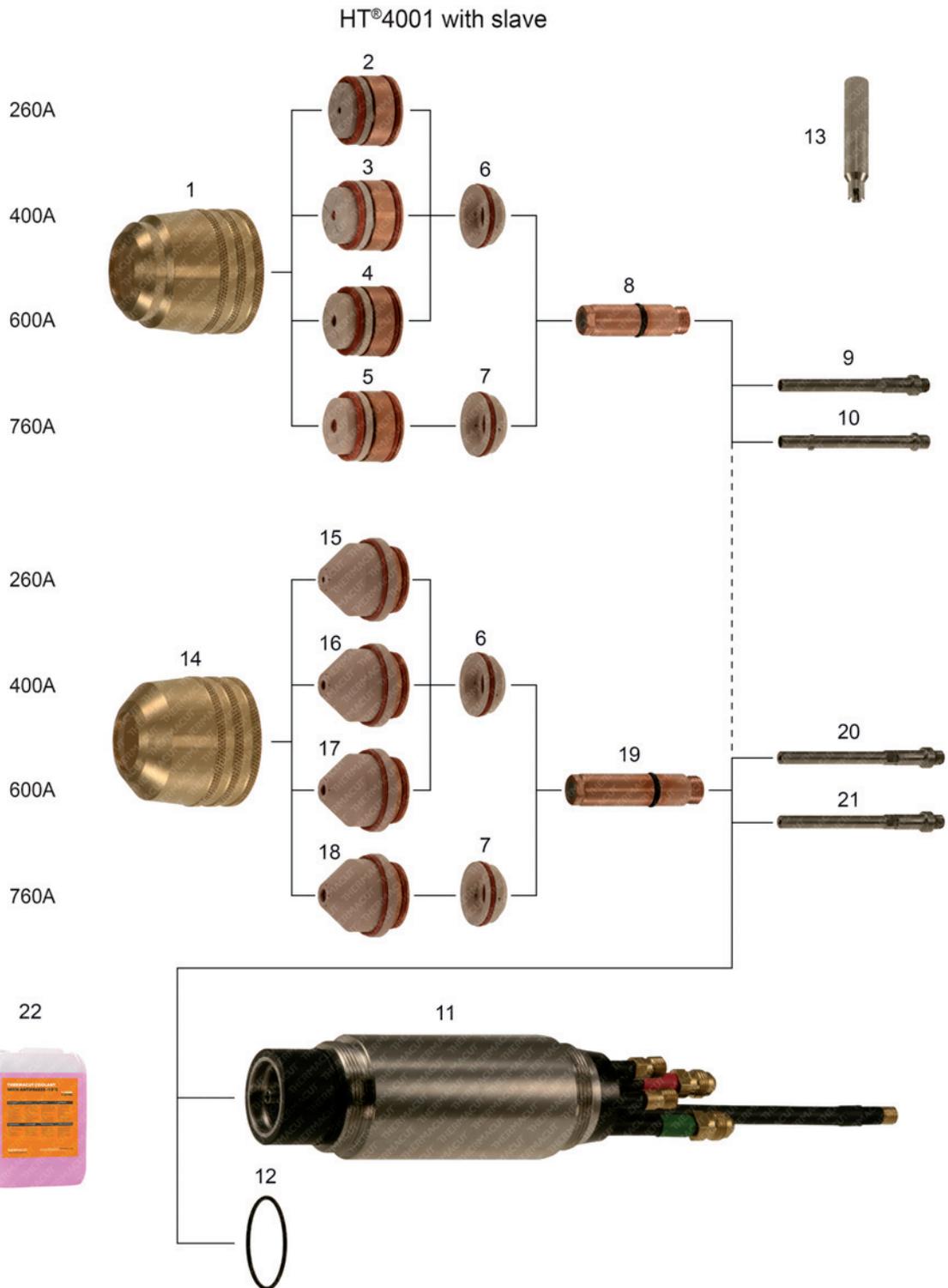


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR**  
**Hypertherm®**  
**HT®4001**  
**PAC®620 WITH SLAVE**

STANDARD  
(MS, SS, AL)



Last update of this page: 11/04/2016. See Revision history for details.

**THERMACUT®**  
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**THERMACUT® REPLACEMENT PARTS SUITABLE FOR  
Hypertherm®  
HT®4001  
PAC®620 WITH SLAVE**

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0508	020580	Retaining Cap 260A-760A, N <sub>2</sub>	1	13.	T-1397	T-1397	Wrench for TMT Water Tube	1
2.	T-0509	020281	Nozzle .120, N <sub>2</sub>	1	14.	T-8756	120390 OEM	Retaining Cap, Bevel	1
3.	T-0510	020282	Nozzle .166, N <sub>2</sub>	1	15.	T-11541	120386 OEM	Nozzle 260A, Bevel, N <sub>2</sub>	1
4.	T-0511	020283	Nozzle .187, N <sub>2</sub>	1	16.	T-1384	120387	Nozzle 400A, Bevel, N <sub>2</sub>	1
5.	T-0512	020284	Nozzle .220, N <sub>2</sub>	1	17.	T-11184	120388	Nozzle 600A, Bevel, N <sub>2</sub>	1
6.	T-0020	020039	Swirl Ring .120/.166/.187, N <sub>2</sub>	1	18.		120389 OEM	Nozzle 760A, Bevel, N <sub>2</sub>	1
7.	T-0022	020040	Swirl Ring .220	1	19.	T-1387	020968	Electrode, Bevel, N <sub>2</sub>	5
8.	T-0499	020285	Electrode, N <sub>2</sub>	5	20.	T-1390	020991 OEM	Water Tube, Bevel, OEM torch	1
#9.	T-1389#	020990 OEM	Water Tube, OEM Torch	1	21.	T-9883	020991-UR	Water Tube, Bevel, TMT torch	1
**10.	T-1388**	020990-UR	Water Tube, TMT Torch	1	NS	KT-1369	028516	PAC®620 Cable Leads 15.2m (50')	1
11.	T-1393	020328	Torch Body PAC®170/PAC®600/PAC®620	1	22.			Coolant Liquid. Details on the page 152, section Accessories.	
12.	T-1006	044028	O-Ring	1					

- \* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- # COMPATIBLE WITH OEM TORCH ONLY, DOESN'T FIT TO THERMACUT TORCH
- \*\* COMPATIBLE WITH THERMACUT AND OEM TORCH
- NS NOT SHOWN IN THE PICTURE

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