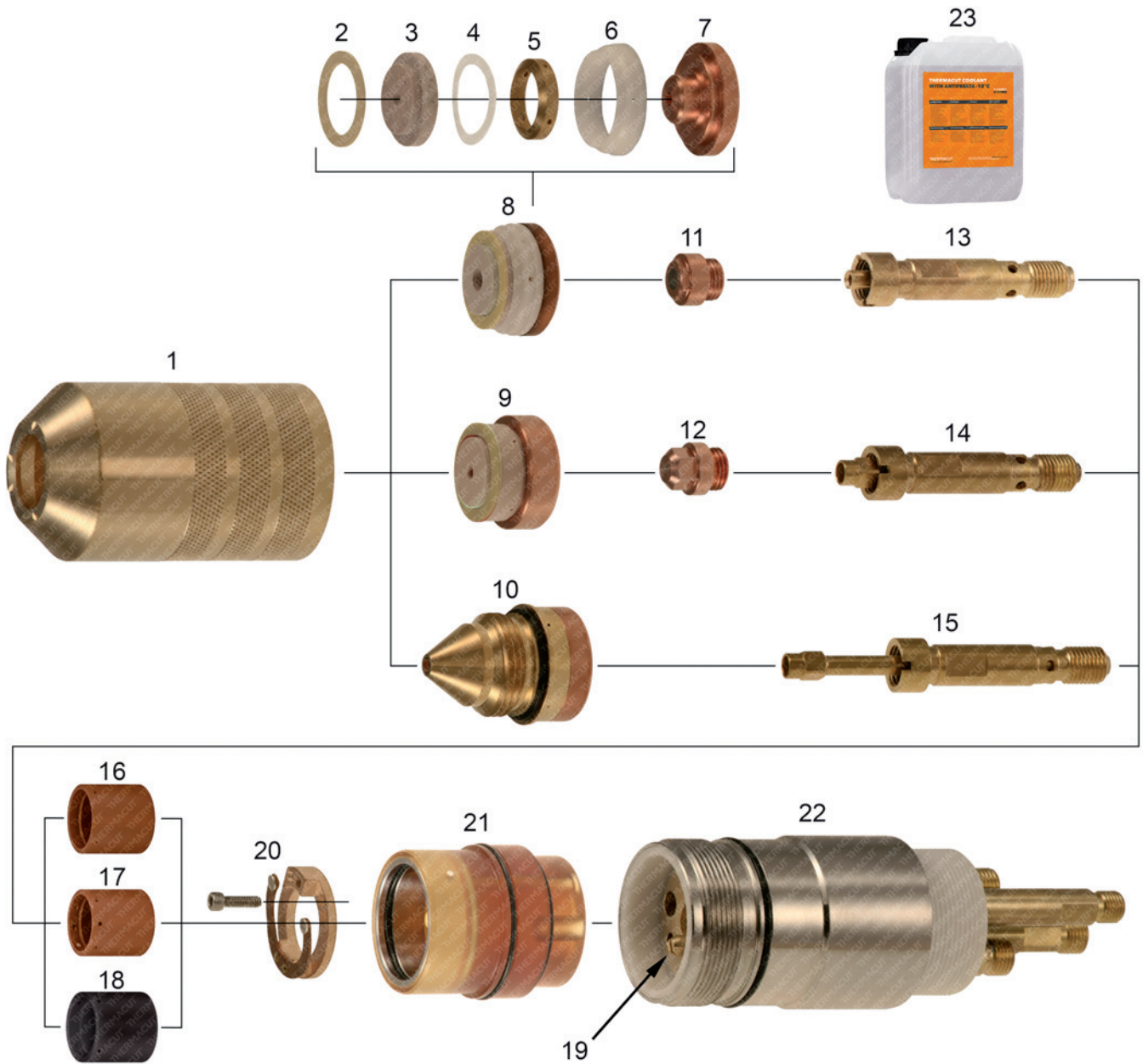


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR  
ESAB®/L-TEC®  
PT-15™, PT-15XL™**



**Last update of this page: 20/05/2019. See Revision history for details.**

**THERMACUT®**  
THE CUTTING COMPANY

WWW.THERMACUT.CZ  
TEL.: +420 556 423 418  
SALES@THERMACUT.CZ

WWW.THERMACUT.DE  
TEL.: +49 (0) 27 39 40 33 0  
INFO@THERMACUT.DE

WWW.THERMACUT.COM  
TEL.: 1-603-542-6715  
CUSTOMERSERVICE@THERMACUT.COM

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# THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB®/L-TEC® PT-15™, PT-15XL™

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0355	20758	Nozzle Retaining Cup, O <sub>2</sub>	1	9.	T-1716	35664	Nozzle 340A, O <sub>2</sub>	1
2.	T-0354	996628	Gasket	5		T-0339	20751	Nozzle 260A, O <sub>2</sub>	1
3.	T-0350	2075693	Insulator 0.140"	1		T-1715	35662	Nozzle 300A, O <sub>2</sub>	1
	T-0351	2075617	Insulator 0.180"	5	10.	T-10209	21962	Nozzle 300A, Bevel, O <sub>2</sub>	1
	T-0352	2075606	Insulator 0.225"	5	NS	T-11325	0558005866	Nozzle 400A, Bevel, O <sub>2</sub>	1
	T-0353	2075607	Insulator 0.260"	1	11.	T-0328	600236	Electrode 250-1000A, N <sub>2</sub>	5
	T-1604	2075588	Insulator 0.500"	5	12.	T-0329	20763	Electrode 260A, O <sub>2</sub>	5
NS	T-10683	20409-UR	Insulator	5	13.	T-0326	2075343	Electrode Holder	1
4.	T-0349	996619	Spacer	1	14.	T-0327	20398	Electrode Holder	1
5.	T-0346	2075584	Swirl Ring, 4 Hole, CW	1	15.	T-1253	34084	Electrode Holder	1
	PT-10567	2075616	Swirl Ring, 4 Hole, CCW	1	16.	T-0322	948142	Gas Swirl Baffle, 4 Hole, CW	1
6.	T-0348	996618	Centering Sleeve	1	17.	T-2019	35660	Gas Swirl Baffle, 8 Hole, CW	1
7.	T-0345	19810	Nozzle Base 875-1000A	1	18.	T-1869	1361201	Gas Swirl Baffle, 8 Hole, CW	1
	T-0342	2075608	Nozzle Base 400A	1	19.	T-1247	996242	Locating Pin	5
	T-0343	2075609	Nozzle Base 600A	1	20.	T-1248	21940 OEM	Contact Ring	1
	T-0344	2075610	Nozzle Base 750A	1	21.	T-0319	20755	Insulator	1
8.	T-0332	2075611	Nozzle 400A, N <sub>2</sub>	1	22.	T-0318	20754	Torch Body, Machine	1
	T-1966	2075612	Nozzle 600A, N <sub>2</sub>	1	NS	KT-1447	20762	PT-15XL™ Torch with Leads 1.8m (6')	1
	T-0333	2075614	Nozzle 400A, N <sub>2</sub> , CCW	1	NS	KT-1159	000128	PT-15XL™ Cable Leads 1.8m (6')	1
	T-9645	2075615	Nozzle 600A, N <sub>2</sub> , CCW	1	NS	KT-1118	K.PT-15XL.3M.K	PT-15XL™ Cable Leads 3m (10')	1
	T-10321	20751-UR	Nozzle 260A, O <sub>2</sub>	1	NS	KT-1160	000124	PT-15XL™ Cable Leads 5.1m (17')	1
	T-0338	2075587	Nozzle 875-1000A, H35	1	NS	KT-1158	000129	PT-15XL™ Cable Leads 6.1m (20')	1
	T-1976	2075691	Nozzle 250A, N <sub>2</sub>	1	NS	KT-1105	000328	PT-15XL™ Cable Leads 7.6m (25')	1
	T-3584	2075611-2	Nozzle 400A, N <sub>2</sub>	1	23.	Coolant Liquid. Details on the page 152, section Accessories.			

**CCW** COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

**NS** NOT SHOWN IN THE PICTURE

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